HTTRUCKACQUISTION June 2017

CONDUCTED BY:



MODERN MATERIALS HANDLING



LIFTTHUE! ACQUISITION & JUSAGESTUDY

Introduction & Methodology

- This study is the latest wave of this research conducted on behalf of *Modern Materials Handling* magazine to better understand how lift truck are acquired and how fleets are being managed and maintained. Where available the report compares this year's findings to 2016 and 2015 results.
- Specifically, the study examines:
 - Lift trucks in use and planned for acquisition
 - Lift truck acquisition
 - Impact the economy has on lift truck acquisitions
 - Usage of approved vendor lists for lift trucks
 - Lift truck maintenance arrangements and parts procurement
 - Use of technology for managing lift truck fleet
 - Respondent demographics
- Methodology:
 - Method: E-mail
 - Sample: Subscribers to Modern Materials Handling magazine
 - Respondent qualifications: Involvement in the evaluation and purchase of lift trucks for their facility
 - Field & Response

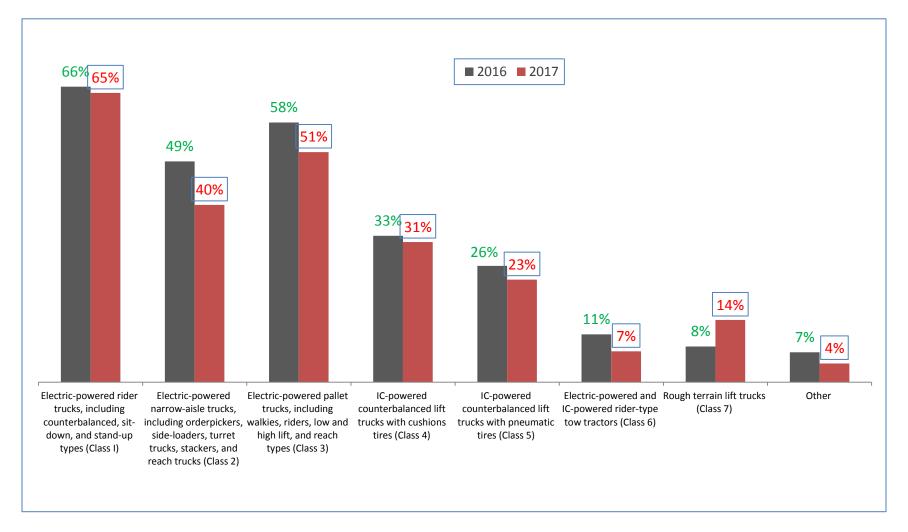
	2017	2016	2015	2014
Fieldwork	June	July	June	June
# of usable returns	144	151	205	310

Margin of error: At a 95% confidence level, results are projectable at a margin of error of +/- 8.6%.



LIFTTHUCK ACQUISITION SUSAGESTUDY

Types of lift trucks in use at facilities

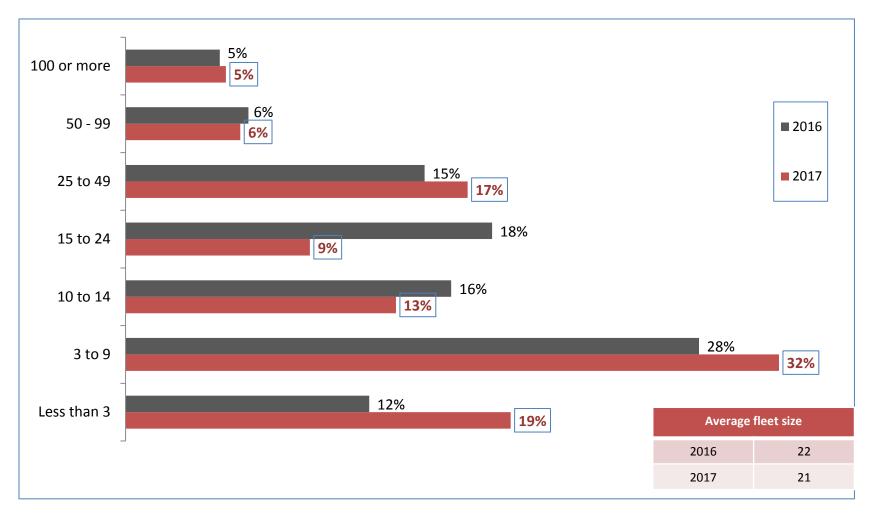


What type(s) of lift trucks are in use at your facility?



LIFTTHUCK ACQUISITION OF THE STUDY

Size of lift truck fleets



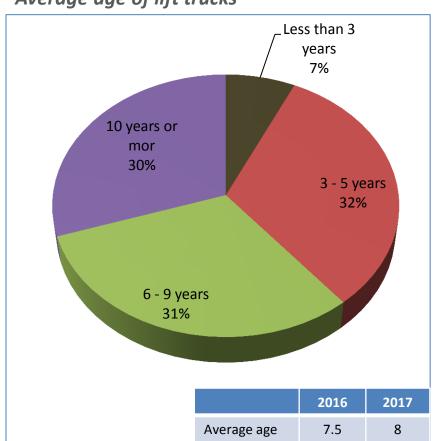
In total, approximately how many lift trucks are currently in use at your facility?



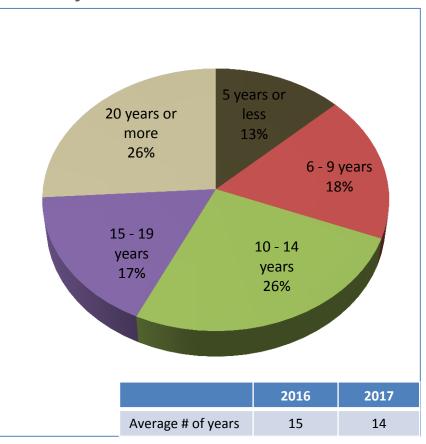
LIFTTRUCK ACQUISITION OF JUSTICESTUDY

Age of lift trucks

Average age of lift trucks



Oldest lift trucks

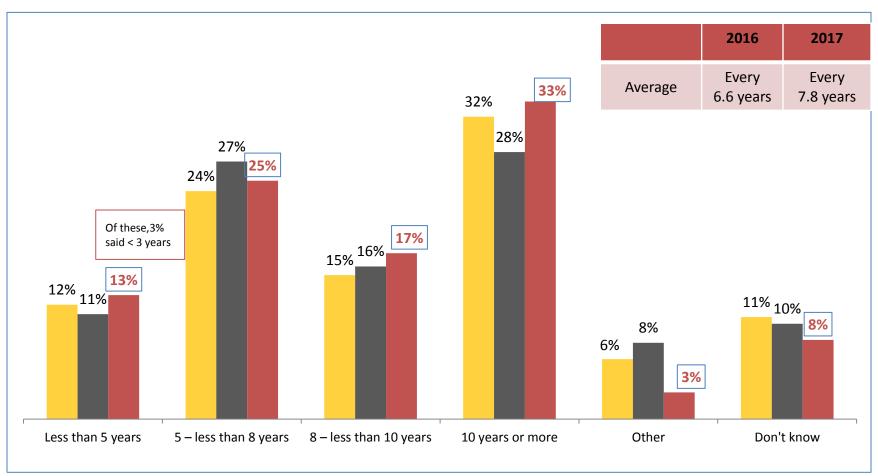


Approximately, what would you say is the average age of the lift trucks in your fleet?

And, what would you estimate the age of your oldest lift truck currently in use to be??



Replacement and retirement schedules

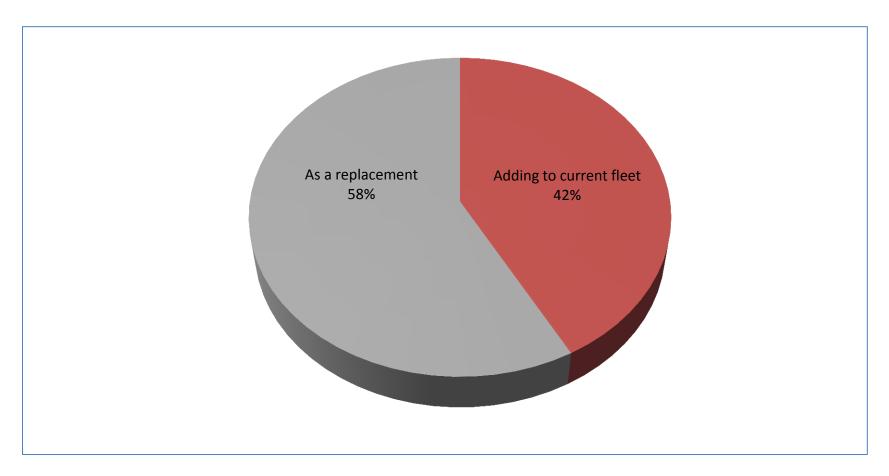


How often do you typically replace lift trucks?



LIFTTRUCK ACQUISITION OF THE STUDY

Whether lift truck acquisitions will be an addition or a replacement



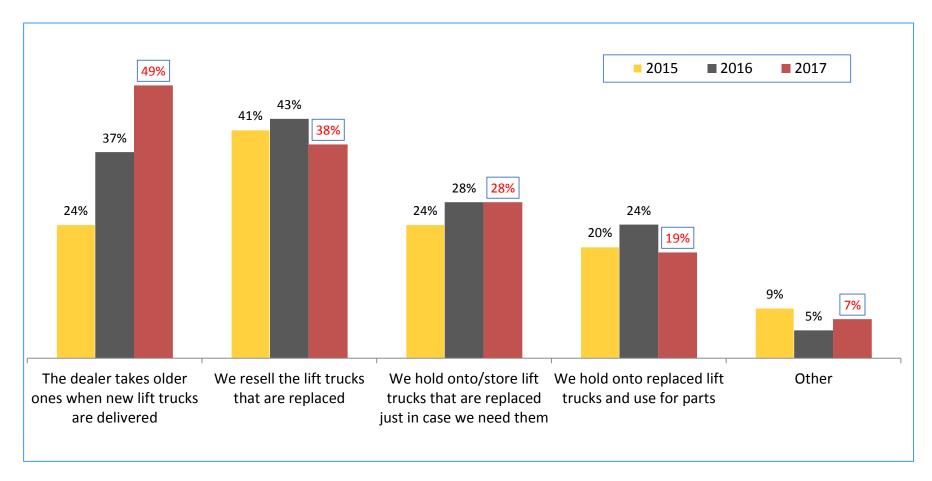
What percent will be an addition to your fleet and what percent will be replacing trucks now in use?

June 2017





How companies are handling rotation & disposal of lift trucks



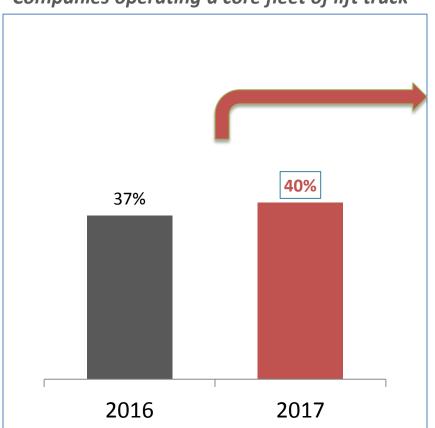
For the lift trucks you buy, what are your practices regarding lift truck rotation or disposal?



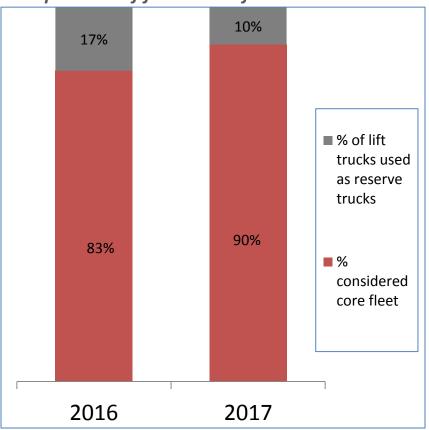
LIFTTHUEKACQUISITION OF LISAGESTUDY

Future lift truck fleets

Companies operating a core fleet of lift truck



Composition of fleet: core fleet vs. reserves



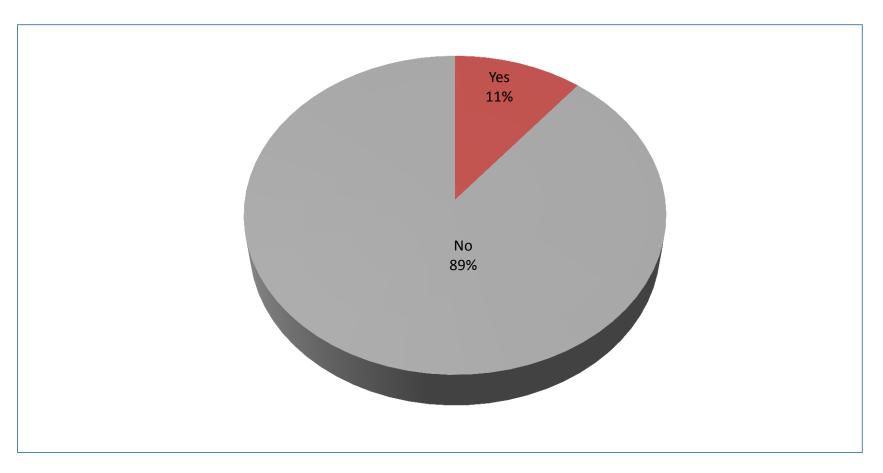
Do you operate a core fleet of lift truck?. In other words, a fleet of trucks you use regularly vs. a less-utilized reserve fleet.

Approximately what percent of your overall fleet comprise your core fleet vs. reserves?



LIFTTHUCK ACQUISITION OF LISAGESTUDY

Usage and adoption of autonomous or semi-autonomous forklift technology

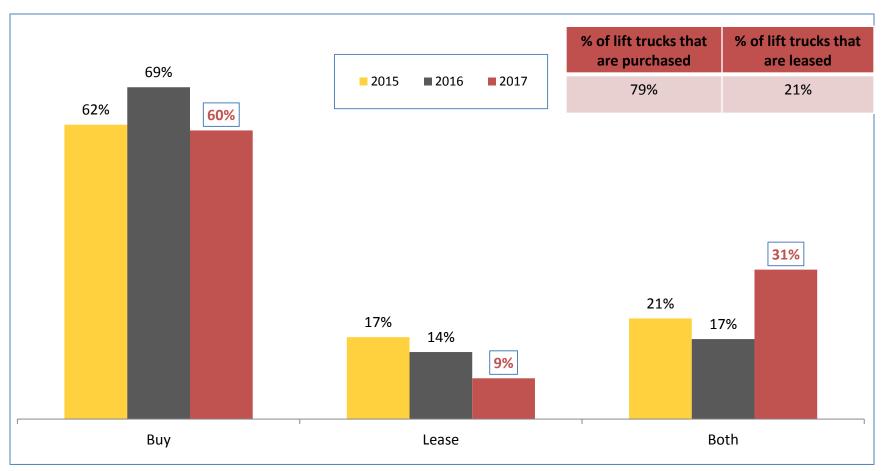


Are you using or planning to evaluate/acquire any kind of autonomous or semi-autonomous forklift technology (i.e. dual mode or remote control based that allows for "dual mode" operation of a forklift or AGV -- these can either be operator-driven or will operate autonomously by flipping a switch)?



LIFT TRUEN ACQUISITION CAUSAGESTUDY

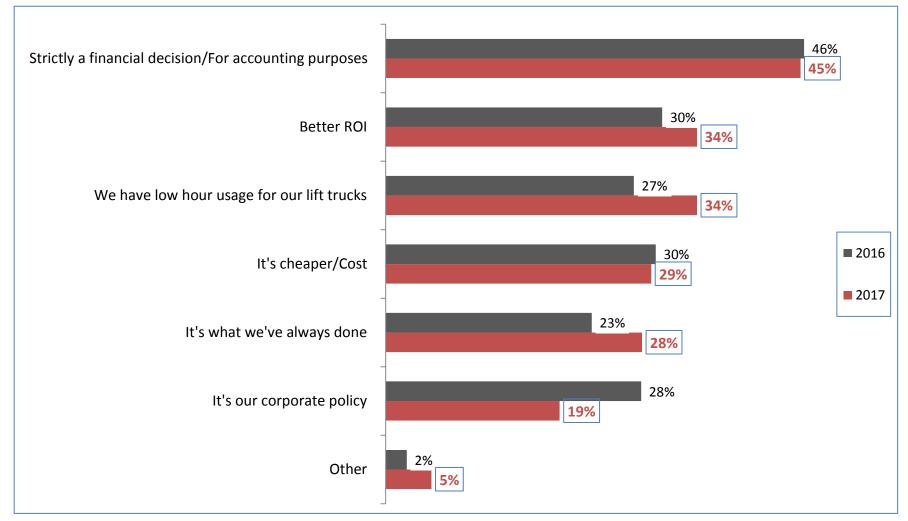
How lift trucks are acquired



Do you typically buy lift trucks, lease them or both?



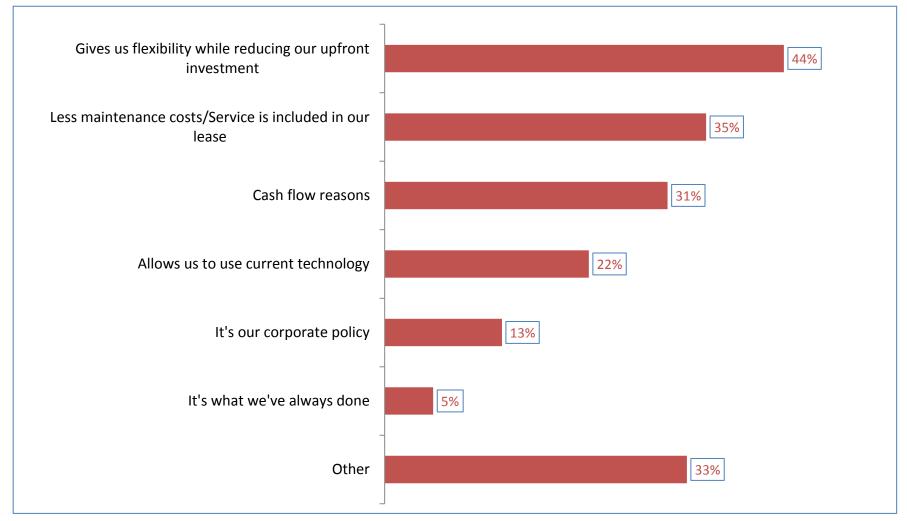
Reasons for **buying** lift trucks





LIFTTHUCK ACQUISITION OF USAGESTUDY

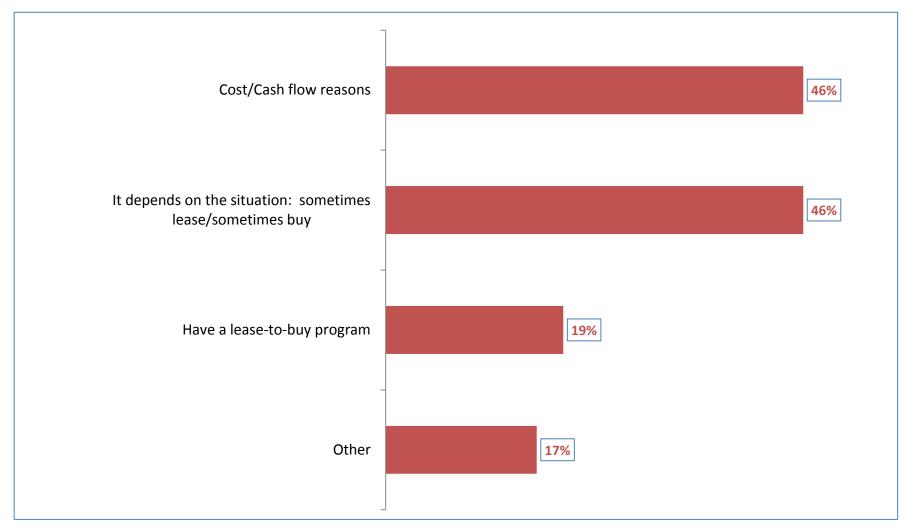
Reasons for <u>leasing</u> lift trucks





LIFTTRUCK ACQUISITION OF USAGESTUDY

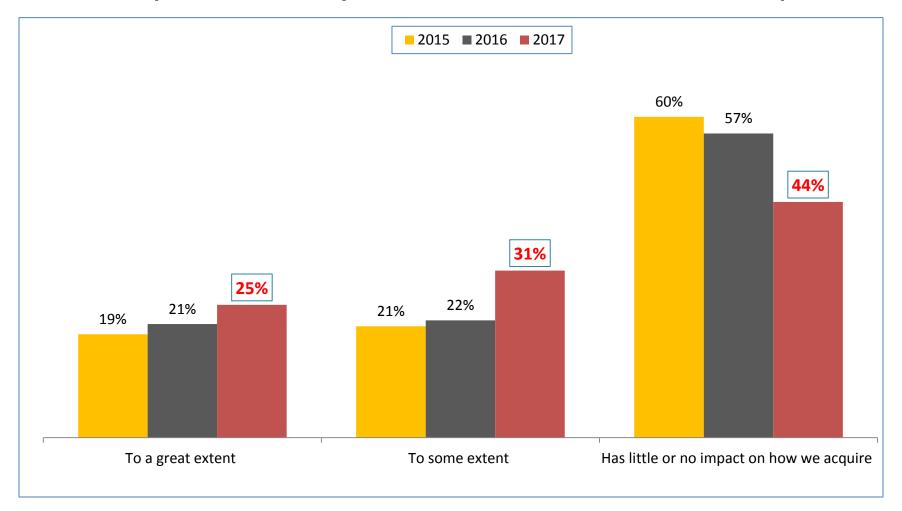
Reasons for <u>buying AND leasing lift trucks</u>





TILLIBRENCE ON SUIDING TO SUID TO SUID

Level of impact the economy or market factors have on lift truck acquisitions



To what extent does the economy or market factors influence how you acquire lift trucks?



LIFTTHUCK ACQUISITION OF USAGESTUDY

Reasons the economy has <u>a great impact</u> on lift truck purchase decisions

We try to keep our fleet of material handling equipment to less than 10,000 hours.

Annual budgets reviewed semi annually

Better market = more sales thus the need for equipment

Capital expenditures are put on hold if the company is not doing well

Cash flow

Cash flow

Cash flow in and out

Cost and forecast

Cost to revenue potential, other facility expenses driven/allowed by market factors.

Depends on the Business; Volume helps in deciding

Harder times allows for cheaper unit.

If business is good, we have greater opportunity for approval of purchases

If business is slow we don't buy them.

If we are not making money capital expenses are cut

If we're not making money, we don't buy new trucks

It all depends on the potential projects that come up during the year and the commitment that comes from the customer.

Rates being the biggest indicator

Really depends on how our sales are progressing and then our staffing levels.

Slow times we save our funds.

The economy determines what monies will be available.

The need to preserve capital is the main driver.

Unstable economic conditions disrupts business needs to grow.

We are NGO

We have to have sufficient revenue available for purchases

When our profits are less, we don't purchase new equipment.

Work load

Please explain how the economy/market-related issues impact your purchase decision.



LIFTTRUCK ACQUISITION OF USAGESTUDY

Reasons the economy has some impact on lift truck purchase decisions

Availability

Based on sales and life of lift trucks

Better economy increased demand more work.

Budget allocation is dictated as to whether we have the money in any fiscal year

Cash available for capex units

Cash flow

Could effect expense budget

Currently requirements

e.g. - a supplier/customer going out of business and wants to sell

If demand and prices are high, we may hold off.

IF IT GETS BUSY WE HAVE A NEED IF IT IS SLOW WE HAVE NO NEED

If its good we would probably be leasing them.

If sale are good we will buy.

It's all based on business levels and company growth

Lease means lower monthly cost

Make do with what have if sales/profits down too much

May run the lifts longer in a down cycle

Money available for capital projects

Not selling product can't buy new trucks.

Projected volume and hours factor into our annual Cap Ex analysis.

Put off purchasing a new truck until the economy improves.

Shipping more products require additional units and wears out equipment faster.

Supply and demand

The more volume and use the likely hood we will lease.

Try to prepare for good times when times are bad, but need to be cautious.

We are able to acquire newer lift trucks when the market conditions are favorable - increased capital.

When market is good we replace early

When money is tight we hang on a little longer

When the economy is good, we are busier and have a higher need for equipment.

When they are going up in sales for trucks and I am forced to use the ones I have until they are up to no good

Please explain how the economy/market-related issues impact your purchase decision.



LIFTTHUCK ACQUISITION OF USAGESTUDY

Reasons the economy has <u>little or no impact</u> on lift truck purchase decisions

Because we have learned through trial and error our current approach is best

Business has only moderately impacted by macro-economic forces

Business needs, if the market is up we need better or more equipment. If market is down we need less equipment.

Buy based on equipment reliability and age

Depends which way the supply demand on the markets.

It typically doesn't. we use our trucks till they are at end of life and when we replace we consider all options for best cos and case scenario.

IT'S A MATTER OF NEED

Low use per year typically buy only when expanding our facilities

Managing fleet size relates to forecast of sales. We maintain a specific production capacity for our peak business.

Price & timing

Purchase based on need.

School District we only purchase equipment when we have money allotted or budgeted for

Tax purposes and application at the time.

Unrelated to economy, only based on our business needs

We buy/replace our material handling equipment as needed to run our facility.

We get new trucks when our lease is up.

We lease or buy has our business grows

We may elect to defer a purchase if our sales numbers are lacking

Please explain how the economy/market-related issues impact your purchase decision.

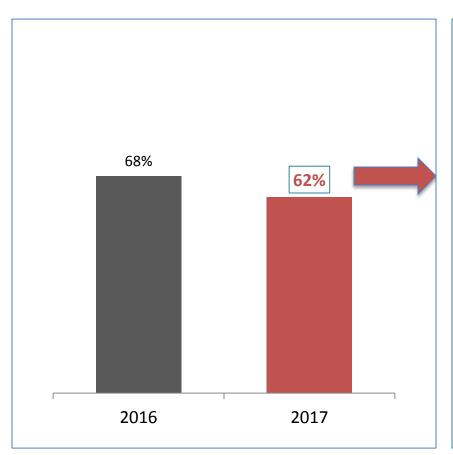


LIFTTHUCK ACQUISITION OF THE STUDY

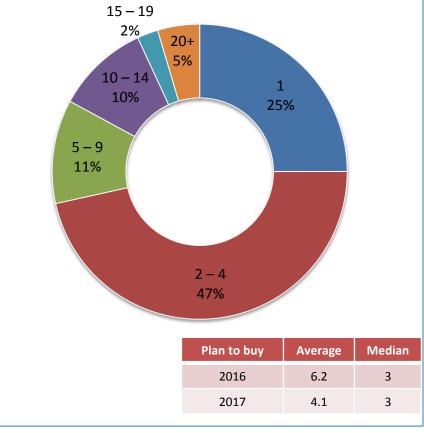
Lift truck purchasing

Likelihood of buying/leasing lift trucks within the next 24 months

Number of lift trucks plan to buy/lease within the next 24 months



Are you likely to buy or lease lift trucks within the next 12 - 24 months?

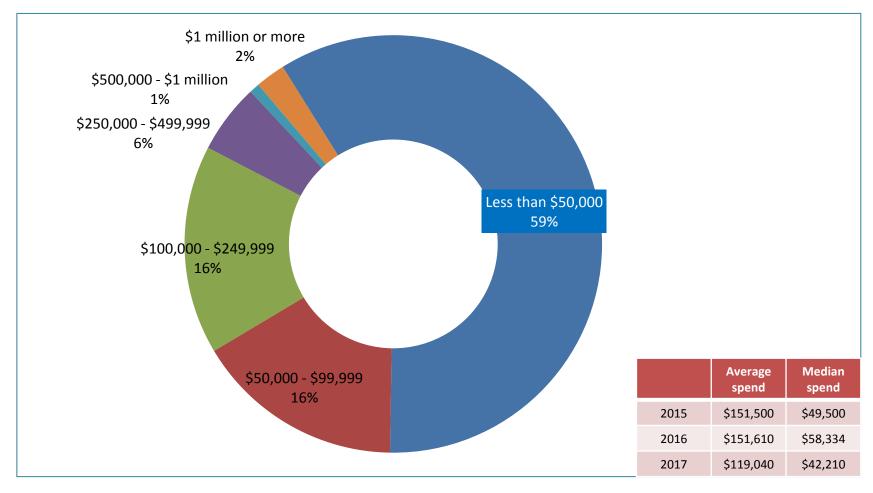


How many lift trucks do you plan to buy in the next 24 months?



LIFTTRUCK ACQUISITION OF JUSTICESTUDY

Spending plans for the coming 12 to 24 months

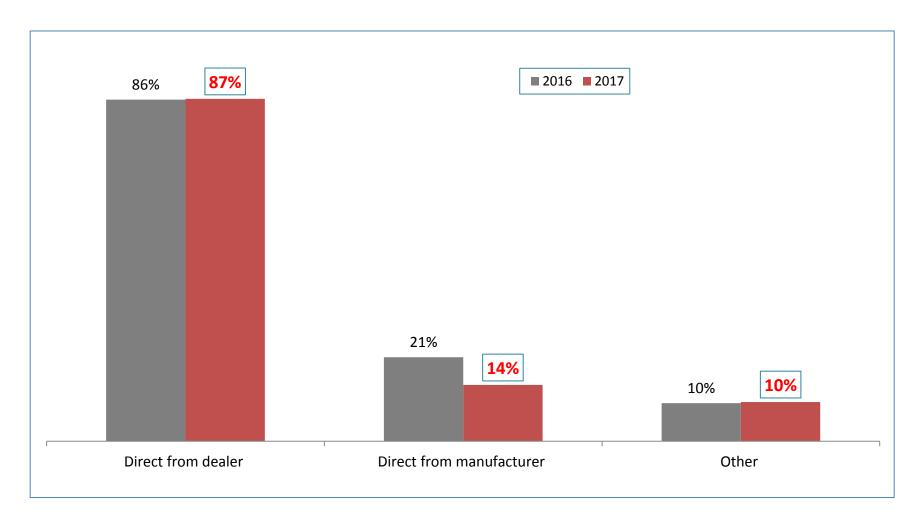


How much do you plan to spend on lift trucks in 2017?



LIFT TRUENAGEQUISITION OF USAGESTUDY

Sales channels

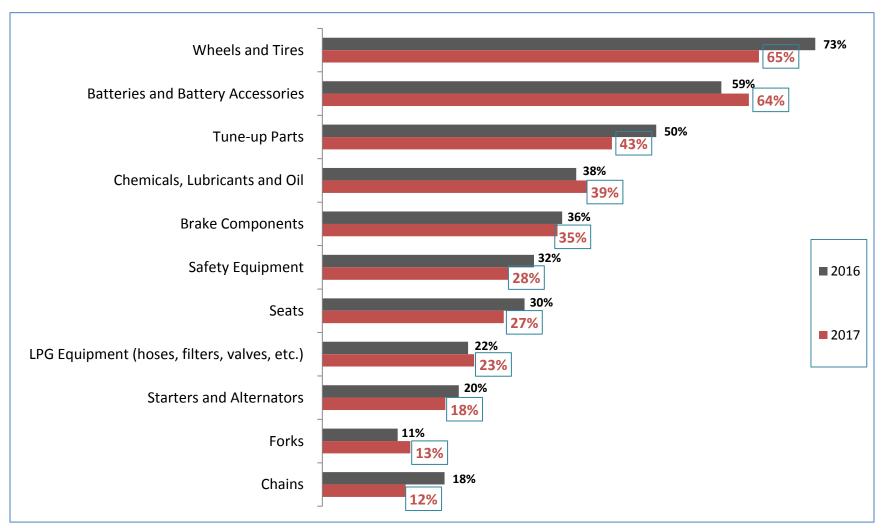


From which channel(s) do you commonly purchase lift trucks?



LIFTTRUEN ACQUISITION SUSAGESTUDY

Parts likely to purchase or replace

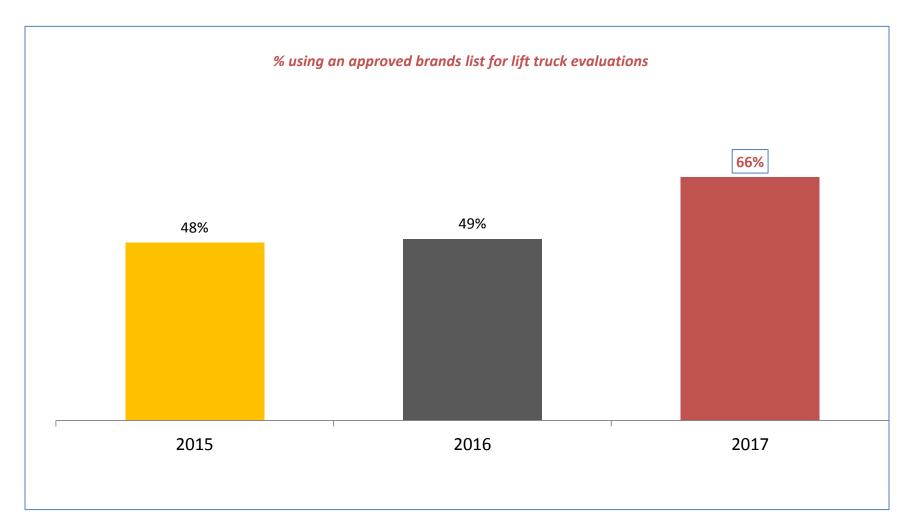


Which lift truck parts are you likely to purchase/replace in the next 12 months?



TILLIBAGINE THOU THE THE THE THOU

Approved brands list usage

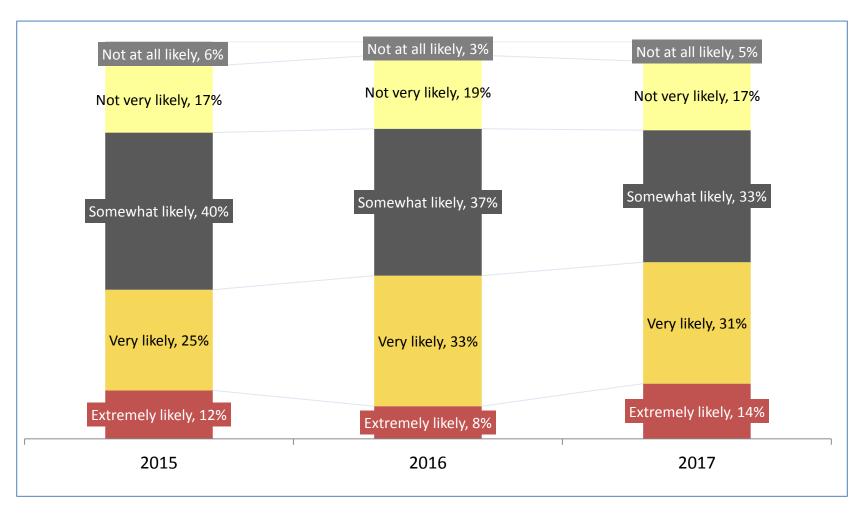


Do you have an approved vendor list or 'short list' when purchasing lift trucks?





Brand loyalty



How likely are you to evaluate manufacturers whose lift trucks you do not currently use?



TILLIBRER VEGINZILIONS ARE RELABORATEDA

Ways a vendor can get on an approved brands list

Allowing trying out the equipment and warranty and the sale person honesty.

Be an American major lift truck company, preferably

Be on the GSA schedule

Best cost

Best quality at the best price

Better service, better price, and better warranty.

Build a relationship before we need the next truck

By building a partnering relationship versus showing up because they heard we where expanding.

By constant communication with us and timely

Call

Capabilities

Capability reliability maintenance

Competitive bid proposal, fair warranty and other value added items.

Contact Maintenance Manager and Purchasing Manager

Contact me.

Contact or visit facility

Contact our purchasing and warehouse personnel

CONTACT US

Contact Us & preferably be within regional / local area

Corporate policy

Corporate purchasing contact

Corporation decision

Cost

Cost and ROI.

Cost, reliability or maintenance and ergonomics

Cost, Value, service

Cost/value

Costs

Current vendor handles are maintenance

How can a vendor get the opportunity to get on your approved list? What do they need to prove?



LIFTTHUCK ACQUISITION SUSAGESTUDY

26

Ways a vendor can get on an approved brands list

Data gathering.

Demonstrate a quality lift truck with minimal downtime

Dependable

Durability and ruggedness. The ability to withstand the jobs they are expected to perform within our facility environment.

Ease of use of vehicles vs competitor

Economic competition/Service

e-mail information on there product and explain why its better

Equipment quality, application for our type of application, service that backs up the sales pitch.

Exceptional service. Reliability

Global capability, financial stability, safety, cost value strategies, technology

Go to during business with city of Cleveland web site.

Goes through corporate strategic sourcing and signs a corporate agreement.

Good customer service

Good price, service availability

Good reputation

Good value Good local service options

Have a need that a current vendor can't supply something.

Have a product we are interested in that fits the need and be a reputable company

Have the proper equipment for the needs of the business at a reasonable cost. Service and support are also factors

How they perform in the market.

I do not want anyone to contact me.

It all depends on business relationship the company and the vendor has.

Long-term serviceability, reliability, up-to-date technology, cost-effective

Made in the USA.

Making sure that they don't knock over any of the purchases off when they drive

Meet our needs-safety, performance, maintenance service

Must have a proven record of quality customer service and service expertise.

June 2017



LIFTTHUCK ACQUISITION OF USAGESTUDY

27

Ways a vendor can get on an approved brands list

Name brand

Need to meet the end users specifications

Needs to go through corporate

No seeking new vendors at this time

Nothing to prove....we look at price, quality of equipment for our application and other factors.

Parts availability and reliability

Patience

Place a unit on-site for us to evaluate at no cost

Price

Price and location of dealer

Pricing, options, delivery

Product is superior both in terms of performance and lower cost. we don't usually like to mix brands in fleet to any great extent as you have driver understanding and training issues. It would mean a vendor willing to do a wholesale trade out of most of our equipment.

Prove to us they're reliable

Provide the equipment package we require, acceptable delivery time and great customer service.

Proximity or responsiveness', total cost to own, and track record/access to current customers.

QUALITY AND DURABILITY

Quality of product and service.

Quality product, good support, good pricing

Quality, Service includes customer and parts & maintenance, Brand, Pricing, Availability etc

Reach out to us with pricing and service options.

Register as vendor, prove financial stability, not be on a barred contractor list (has not paid taxes etc)

Register with our purchasing department and meet our specifications.

Reliability and cost

Reliability, service and cost

Reliability, service, price

June 2017



LIFTTHUCK ACQUISITION OF USAGESTUDY

Ways a vendor can get on an approved brands list

Safety, Reliability & Value

Send us the price, specs, and service performance of the brand and model.

Service at our city

Superior Capability, Purchase price, cost of ownership, durability

TCO, current tech, available and affordable service options.

they need to at least match our current vendors

They need to have a technology we are looking for.

They would need a track record and since we don't let them in, they can't get one. our primary vendors would have to mess up very badly to cause us to switch.

Trust and price and service

Value for the price

Value in service and acquisition cost

Value Quantified

Value, reliability

We already deal with all major equipment dealers for the Northeast.

We go to PROMAT and other material handling events. To get on the list they need to follow up with our inquires. Several talk about contacting or site visits, most do not.

WE HAVE A COMPANY THAT DOES IT ALL AND I DO NOT REPLACE ANY COMPANY THAT WORKS !!!!!!!!!!!!!!

We have a regular partner and do not seek other vendors.

We would demo all or most products in our area

When we are looking for lift trucks we evaluate truck features and cost from various vendors in the area.

When we have a need

When we have the need.

Word of mouth, compelling advantage over competition

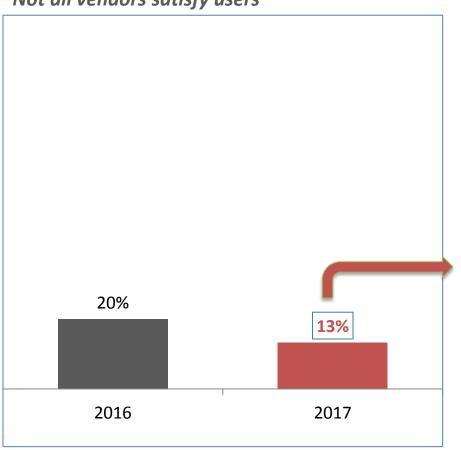
How can a vendor get the opportunity to get on your approved list? What do they need to prove?



TILLIBRENCE ON SUIDING TO SUID TO SUID

Removal from a 'short list'

Not all vendors satisfy users



What they did!!

Change in ownership
Cost and service issues
Dishonest, poor service
Inability to perform service at an acceptable level
Inaction in parts and coming into the US market.
Lack of interest in a bid process
Lack of performance according to the agreement
Lack of service back up

Note: Responses are representative

What did they do to force this action?

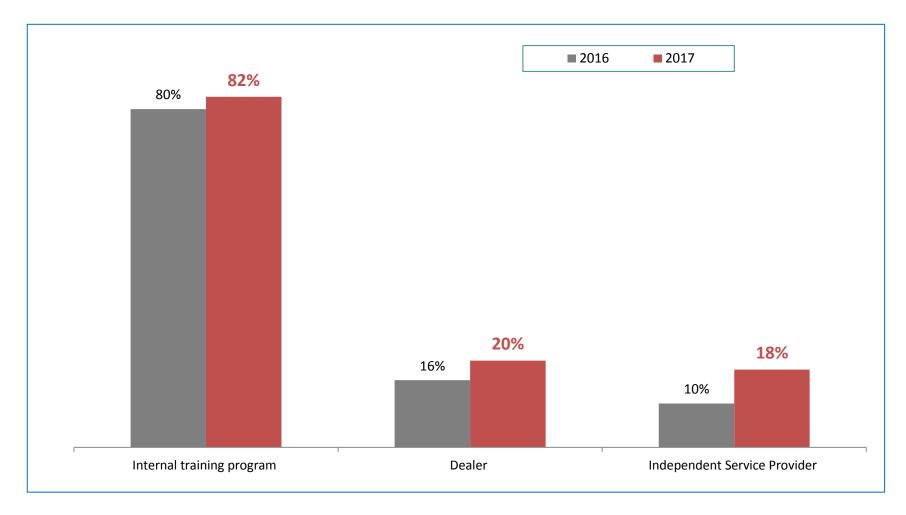
Have you had cause to remove a vendor from your 'short list' in the last 2 years?



LIFTTHUCK ACQUISITION OF USAGESTUDY



Companies train operators with in-house training programs

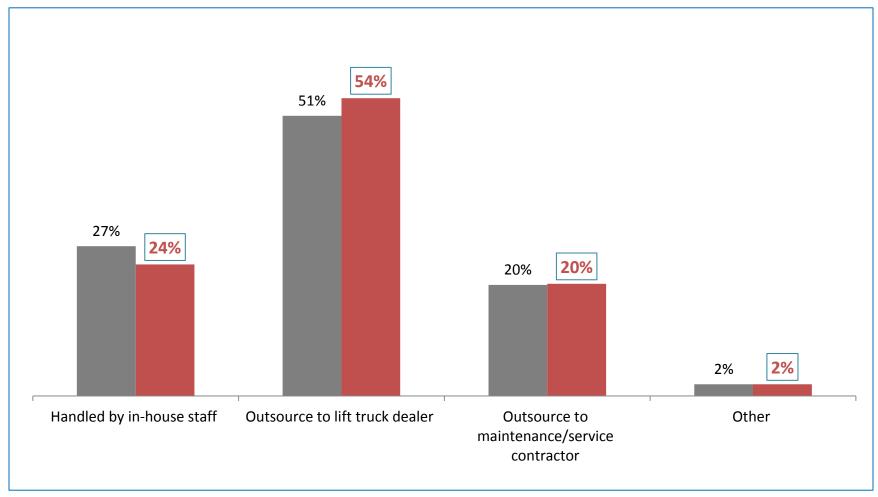


How are you training your lift truck operators?



LIFTTHUE! ABQUISITION OF THE STUDY

Servicing and Maintaining lift trucks



How do you primarily service/maintain your lift trucks?



LIFTTHUCK ACQUISITION OF USAGESTUDY

Reasons <u>in-house staff</u> is primarily used to service/maintain lift trucks

Associated cost

Availability. We run 24-7.

Because I can oversee the repairs and verify the work being done

Cheapest

Cost

Fix it when it needs 'fixin'

In house cost

In-House

In-house expertise, dealer cost still higher than our own.

Is the way we do business

Just always did it this way, we have been exploring outside service

Less down time

More control

More cost effective

Real time repairs, better PM, and better care of the product.

Reduced downtime and cost

Response time

Save money

Scheduled maintenance

Staff

Way we do it

We do routine maintenance in house and use outside service for more complex needs...

We have a maintenance staff on-site at all times. Getting services scheduled is difficult and time consuming.

We have the staff

We manufacture engines and have a complete machine shop. Cost

Why is this your preferred way to service/maintain your fleet?



LIFTTHUCK ACQUISITION OF USAGESTUDY

Reasons primarily outsource service/maintain to the <u>lift truck dealer</u>

Best Service

#1 - perception that this will reduce our liability #2 - you can't be good at everything so we let the professionals handle it

Assurance of safety/quality of repair

Best to have professionals do regular maintenance to keep our fleet in good working order.

Better cost

Better service

Better service and usually warranted

Certification

Company Policy

Consistency and expertise

Corporation decision

Cost, ability

Covers our warranty and is not our area of expertise.

Dealer has better knowledge of the equipment and has standard replacement parts on the service truck

Dealer maintenance

Do not have time to wait until repaired or maintained

Don't want to train my staff that is short to begin with

During warranty period, we outsource. Afterwards, we service in-house.

Ease

Easier to obtain correct parts when needed

experience personnel.

Expertise

Fleet knowledge

It is dictated

Just what we have usually done

Knowledge and parts availability

Knowledge of equipment

Knowledge of equipment being serviced.

Knowledge of equipment, quick to have parts, usually about the same cost

Knowledge of the product

Knowledgeable staff.

Why is this your preferred way to service/maintain your fleet?



TILLIBRAGONISHION SARESHODA

Reasons primarily outsource service/maintenance to the <u>lift truck dealer</u>

Lack in-house expertise

Less cost

Less cost in house

Lift truck diagnosis & repair is specialized and not our core focus

Low value relative to compensation rates for direct employees.

Monthly maintenance agreement. Fixed monthly cost. Returns dividends and end of year.

Most plants are lean in maintenance personnel. Main focus is to keep the plant running. Also lack of expertise.

No costs with pro maintenance contract.

No time/resources to do it ourselves

Not enough in house time

OEM dealer knows product best.

Relationship

Scheduled maintenance

Service and acquisition through one source

Service contract

Service expertise

Service is done properly, and on a regular basis

The dealer knows our lift the best

The liability is on the service provider. Also, not enough maintenance staff to perform lift truck service tasks.

THEY KNOW THEIR OWN PRODUCT

They own the equipment, they are responsible for the upkeep

To make sure that the trucks are not moving or have some kind of damage

We don't have enough equipment in one location to justify an in-house maintenance shop, we do some minor in-house work.

We have a great partner that helps us with all of our MHE fleet in 3 facilities. they manage our leases and purchases as well as our maintenance agreements.

We have gotten good service in the past and see no reason to change.

WE HAVE NO ONE HERE TO DO THE WORK

We have two brands of lift trucks at my facility. The dealers for these trucks provide PM service as well as repair service for "their" trucks.

They know the trucks better than anyone else and have excellent techs.

Works best for us

YOU BUY IT FROM THEM - IT IS THERE PROBLEM

Why is this your preferred way to service/maintain your fleet?



LIFTTHUEKACQUISITION SUSAGESTUDY

Reasons primarily outsource service/maintenance to a service/maintenance contractor

A combination of outsourcing and in house
Cost
Cost
Cost and man power
Dependable, reliable, service.
Less cost
Less issues with lease returns at end of life (lease)
Lift truck dealer
Long term relationship with technician
No idea, not my decision or recommendation
Not staffed for this
Our Maintenance Dept. is busy with other in-house/facilities projects.
Outsource
Outsource to maintenance/service contractor
Outsource with regular PM program.
Part of lease.
Solid relationship - excellent professional service
Training and liability reasons
Unknown/Unwilling to invest time to train our teams to do it themselves
We have a paper trail of what has been serviced and re-placed
We share

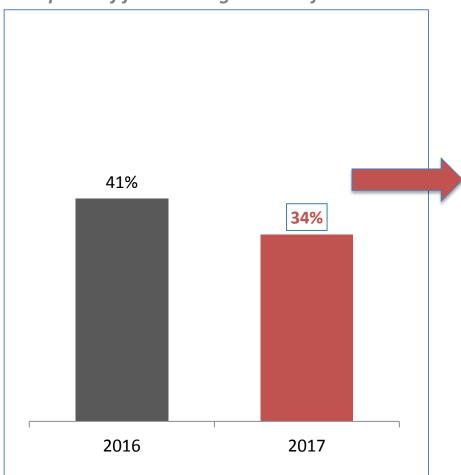
Why is this your preferred way to service/maintain your fleet?



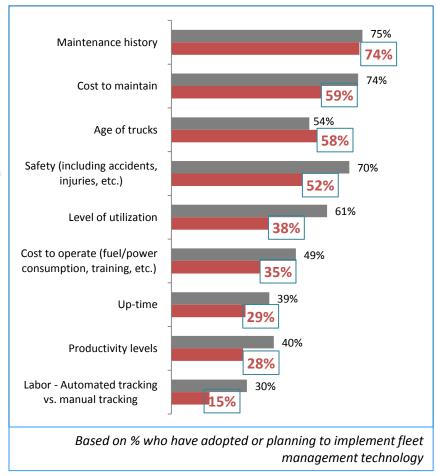
TILL LUNG WEGONISHION SANSAGESTUDY

Fleet management technologies target maintenance & cost

Adoption of fleet management software



Tracking usage with technology



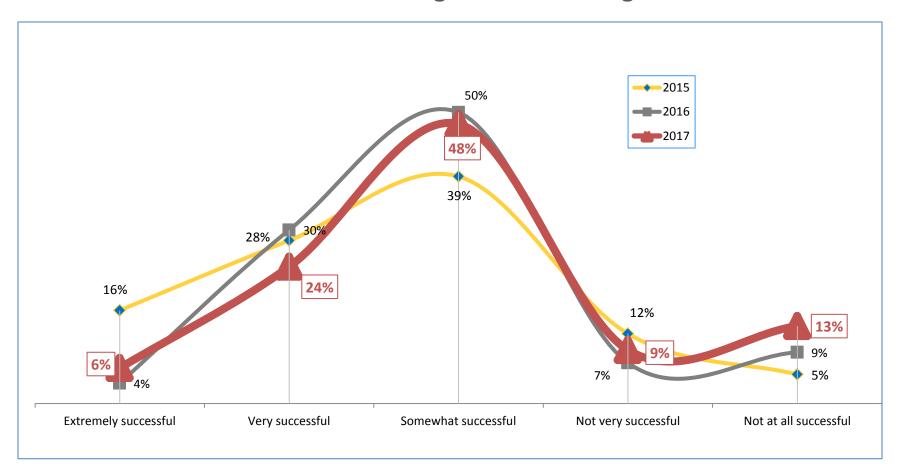
If so, what are you tracking?

 ${\it Have you adopted technology to help you manage your fleet?}$



LIFTTRUCK ACQUISITION SUSAGESTUDY

Mixed results for fleet management technologies continues



How successful is your fleet management technology implementation? Why not? If so, what challenges?



LIFTTHUENAGQUISITION & JUSAGESTUDY



Reasons for neither using nor having plans to implement a fleet management technology application

Budget
Cannot justify need
Cause I don't have that in our trucks
Cost
DO NOT HAVE ENOUGH LIFT TRUCKS TO MAKE IT COST EFFECTIVE
Do not need to small size of fleet
Does not fit the economic model or ROI
Fleet too small
Funding pending
Has not yet been addressed to the senior leadership.
Have one with current system
High cost
If we had more lifts we probably would
In house skill set still learning
It has not been evaluated at the current time.
It is managed by our MHE equipment partner. they provide us all the reporting.
It take time of applying for the new change
Licensing, training.
Low hours, small fleet
Management
Many software solutions don't fit our needs

Why are you not using/don't have plans to implement a fleet management technology application?



LIFTTRUCK ACQUISITION OF AUSAGESTUDY



Reasons for neither using nor having plans to implement a fleet management technology application

M	on	ey
---	----	----

Much of the current need is provided by our vendor partner. We are considering fleet management software in 2019

My not seeing it as useful at this time.

No a fit at this time

No need

No need for amount of trucks used here in our facility

No Time for that yet to

Not a huge costs

Not aware of or not sure we need this type of software

Not needed

Not needed for fleet size

Not needed in our application

Not needed on small fleet

Not on radar, other things more pressing

Not priority

OK with current

Ordering with new fleet coming in

Our size is limited

Plans to implement

Rely on 3rd party

See no need for it at this time

Size of fleet

Small fleet

Small fleet and maintenance vendor has some data available.

Small fleet do not need it.

Small fleet, cost outweighs any benefit to purchase, no ROI

Small fleet. 10 units is easy to keep track of. and we replace every 3 to 4 years

Software acquisition is controlled by corporate office.

Staffing, we are a small operation.

To find the right one

Use generic tracking internally

We have 4 lift trucks so an excel file works pretty good.

We have it

We manage trucks OK with in-house and dealer information

We're too small

Why are you not using/don't have plans to implement a fleet management technology application?



LIFT TRUENAGEQUISITION SAUSAGESTUDY

Cost, time and talent are roadblocks to technology adoption

Changeover
Completing the installation across the entire fleet.
Correct data
Cost
Cost and knowledge of systems
Cost and time
cost and time for implementation./maintenance
Cost benefit
Costs
Currently not in the budget
Do not have one yet
Driver getting used to using it.
Finding the right one.
Getting a system that works for us.
Getting detailed records.
Getting management approval for funding
Getting the money
Getting used to it
In house skill set
Just ordered demo unit before deploying to entire fleet
Justifying the cost

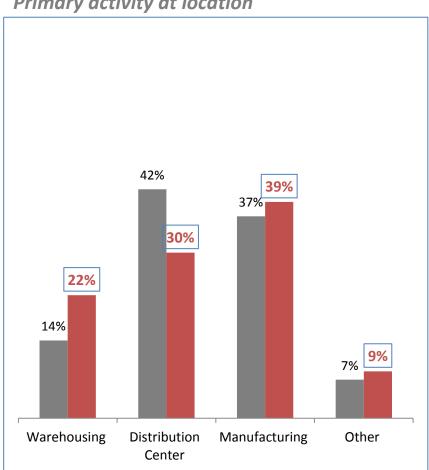
Lack of perceived need
Licensing.
Maintained by servicing company
Management
Money
No software
Not enough trucks to justify cost.
Not needed in our application
Not required
Not using any - no need
Operator resistance leading to attempts to spoof results.
People
Scheduling lifts off the floor during operation hours.
Small fleet do not need it.
Space constrictions.
Staffing
Still evaluating options - not implemented yet
Taking advantage of the data
Technology
The implementation itself.
The trucks that are older cost the most money to upkeep them and this
economy it's harder to do that then just sell them off
Time
Time to review
Tracking what we need
Tried it and didn't like it
Trying new software and training.
Uncertain economic conditions
We are too small for this



TILLIBRER VEGINZILIONS AUSTRESLADA

Respondent Demographics

Primary activity at location



What is the primary activity at your location?

Industry

,		
	2016	2017
Food, Beverage & Tobacco	13%	9%
Plastics & Rubber	6%	8%
Paper/Printing	4%	7%
Automotive & Transportation Equipment	3%	7%
Fabricated Metals	8%	4%
Textiles/Apparel	5%	4%
Chemicals/Pharmaceuticals	5%	3%
Primary Metals	2%	3%
Industrial Machinery	5%	2%
Electrical Equipment	4%	2%
Furniture	3%	2%
Computers & Electronics	1%	2%
Aerospace	1%	1%
Other Manufacturing	8%	12%
Wholesale Trade	12%	11%
Retail Trade	4%	5%
3rd Party Logistics Provider	5%	6%
Transportation/Warehousing Services	4%	4%
Business/Consulting Services	1%	2%
Other Non-Manufacturing	6%	6%

What is the primary product or service at your location?

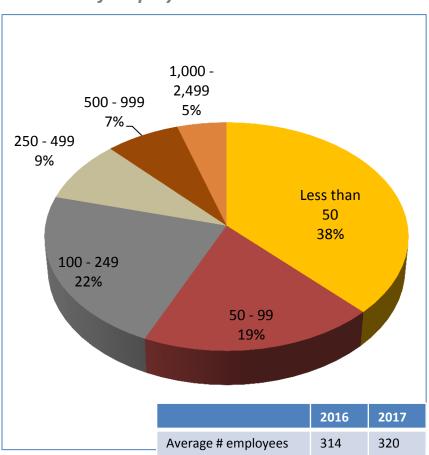
June 2017 41

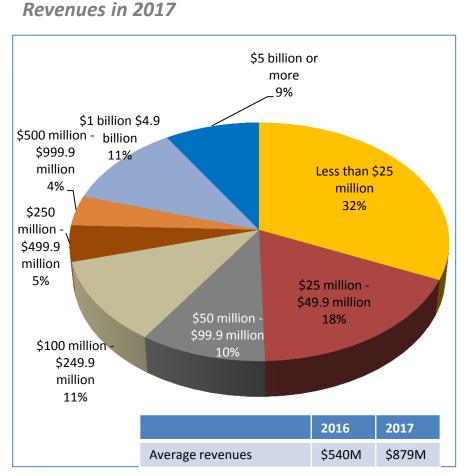


LIFTTHUCK ACQUISITION & JUSAGESTUDY

Respondent Demographics

Number of employees





How many employees are there at your facility?

Which best projects your company's annual revenues for 2016?